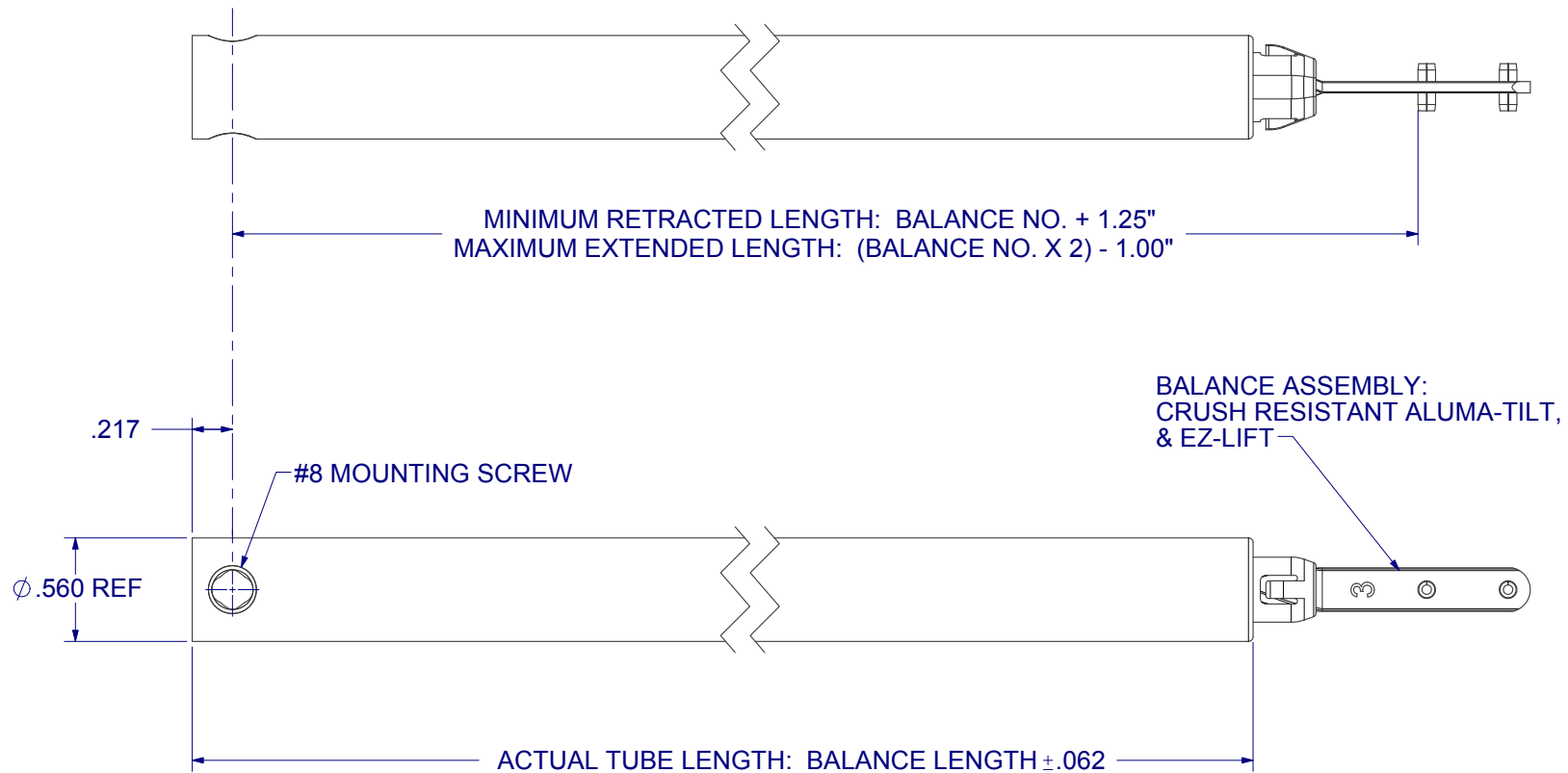


REVISIONS			
REV.#	DESCRIPTION	DATE	BY
1	Added "Crush Resistant Aluma-Tilt" to Balance Assy call-out & Title Block	4/14/11	ASJ



RECOMMENDED APPLICATION RANGES

THE VALUES SHOWN CONTAIN A DEGREE OF BALANCE TRAVEL PROTECTION. THEY ARE APPROPRIATE FOR USE IN COMMERCIAL WINDOW APPLICATIONS.

MATERIAL/TREATMENT/FINISH:

NOTE: DO NOT SCALE DRAWING!
 UNLESS OTHERWISE SPECIFIED ALL TOLERANCES ARE AS FOLLOWS:

INCHES		[MILLIMETERS]	
TWO DECIMAL PLACES	± .010	ONE DECIMAL PLACE	± .25
THREE DECIMAL PLACES	± .005	TWO DECIMAL PLACES	± .13
ANGULAR	± 1°	ANGULAR	± 1°
FRACTIONS	± 1/64		

DIMENSION IDENTIFICATION SYMBOLS

- xxx = LOW / MEDIUM CRITICALITY
 - xxx^{CTF} = CRITICAL TO FUNCTION
 - xxx^{CTP} = CRITICAL TO PROCESS
 - xxx^{SPC} = STATISTICAL PROCESS CONTROL
- LAST # USED =

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Manufacturing Company 2605 Manitou Road, Rochester, New York

TITLE **TRAVEL CHARACTERISTICS (5/8 Spirals)**
EZ-LIFT & CRUSH RESISTANT ALUMA-TILT

THIRD ANGLE PROJECTION	DRAWN	RL	DATE	2/15/07
	CHECKED		DATE	
	APPROVED	RML	DATE	04/14/11
A	EX NO		DWG NO	SL-40A-001
SIZE	99A096			REV
SCALE	1:1		SHEET	1 OF 1
				1