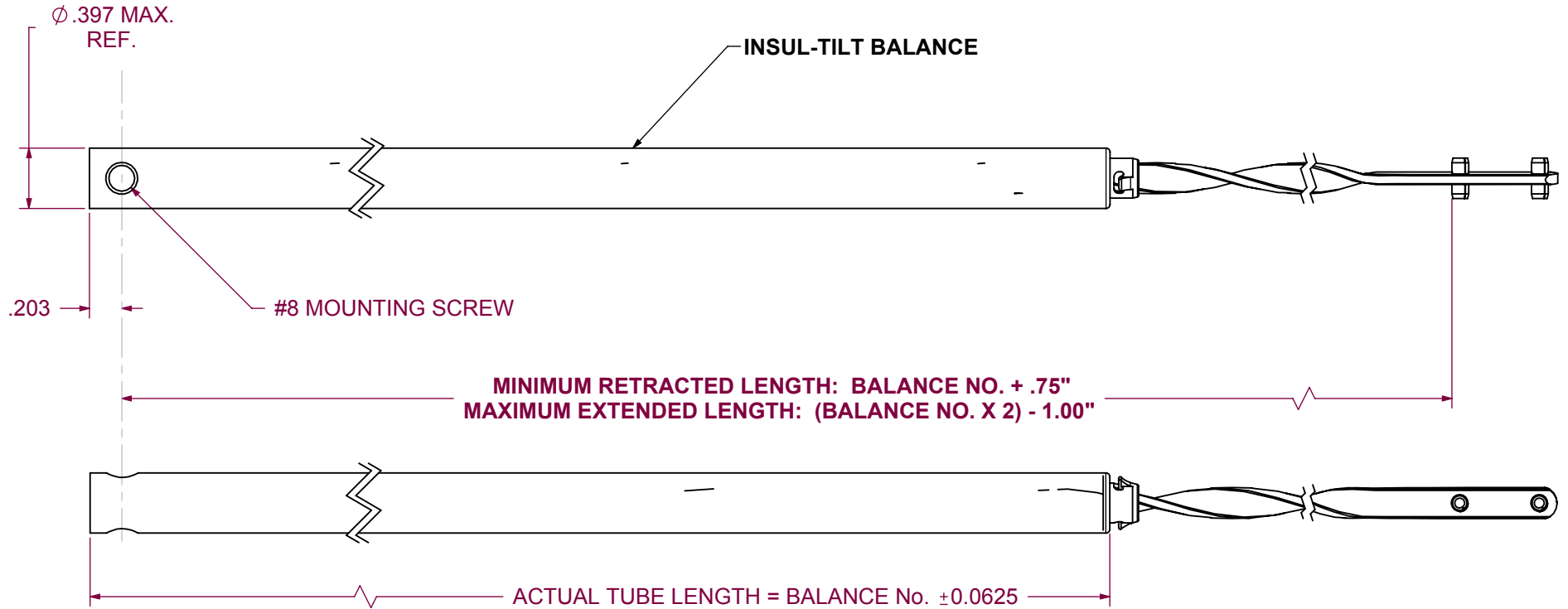


REVISIONS				
REV.#	E.C.N.#	DESCRIPTION	DATE	BY /APVD



RECOMMENDED APPLICATION RANGES

THE VALUES SHOWN CONTAIN A DEGREE OF BALANCE TRAVEL PROTECTION. THEY ARE APPROPRIATE FOR USE IN COMMERCIAL WINDOW APPLICATIONS.

MATERIAL/TREATMENT/FINISH:	
NOTE: DO NOT SCALE DRAWING!	
UNLESS OTHERWISE SPECIFIED ALL TOLERANCES ARE AS FOLLOWS:	
INCHES	[MILLIMETERS]
TWO DECIMAL PLACES	ONE DECIMAL PLACE
THREE DECIMAL PLACES	TWO DECIMAL PLACES
ANGULAR FRACTIONS	ANGULAR $\pm 1/64$

DIMENSION IDENTIFICATION SYMBOLS

- \diamond = LOW / MEDIUM CRITICALITY
- \square CTF = CRITICAL TO FUNCTION
- \triangle CTP = CRITICAL TO PROCESS
- \diamond SPC = STATISTICAL PROCESS CONTROL

LAST # USED = **XX**

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CALDWELL MANUFACTURING COMPANY
 2605 MANITOU ROAD ROCHESTER, NEW YORK

TITLE: **INSUL-TILT TRAVEL CHARACTERISTICS (INSUL-TILT)**

THIRD ANGLE PROJECTION	DRAWN RML	DATE 1/28/08
	CHECKED RML	DATE 1/28/08
	APPROVED RML	DATE 1/28/08

EX NO: **99A112** DWG NO: **SL-61A-013** REV: **0**

SCALE 1:4 SHEET 1 OF 1